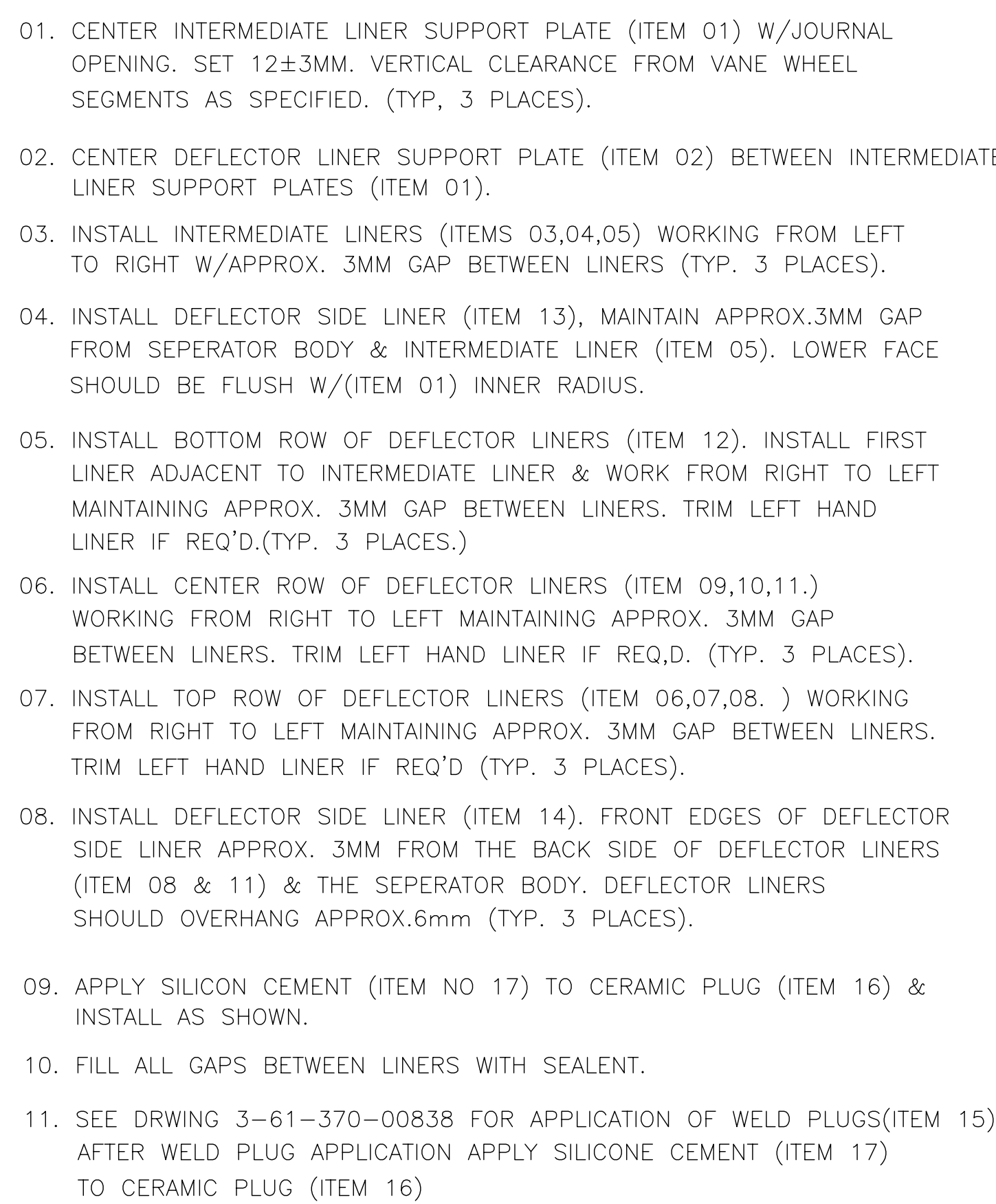




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Therefore signatures are not essentially required.



| THE FOLLOWING CONDITIONS APPLY<br>EXCEPT OTHERWISE STATED...<br>1. REF. TO HY0230261 FOR UNIFORM<br>TOLERANCES.   |                  | TYPE OF PRODUCT<br>OR<br>NAME OF CUSTOMER/PROJECT  |             | 883 XRP BOWL MILL   |          |                   |                  |       |             |                    |          |              |     |          |                    |         |              |                        |    |  |  |
|---|------------------|--|-------------|---|----------|-------------------|------------------|-------|-------------|--------------------|----------|--------------|-----|----------|--------------------|---------|--------------|------------------------|----|--|--|
| 2. CHAMFER M 0.040 SHARP EDGES<br>TO 0.040 AT 45°   |                  |  BHARAT HEAVY ELECTRICALS LTD.<br>HYDERABAD |             | <table><tr><th>NAME</th><th>SIGN</th><th>DATE</th></tr><tr><td>DRN. N.D. 5</td><td></td><td>18.08.99</td></tr><tr><td>CHR. KRISHNA</td><td></td><td>18.08.99</td></tr><tr><td>APPR. J.G.KULKARNI</td><td></td><td>18.08.99</td></tr></table>  |          | NAME              | SIGN             | DATE  | DRN. N.D. 5 |                    | 18.08.99 | CHR. KRISHNA |     | 18.08.99 | APPR. J.G.KULKARNI |         | 18.08.99     | NO. OF<br>VARS<br>-NA- |    |  |  |
| NAME  | SIGN             | DATE   |             |   |          |                   |                  |       |             |                    |          |              |     |          |                    |         |              |                        |    |  |  |
| DRN. N.D. 5   |                  | 18.08.99   |             |   |          |                   |                  |       |             |                    |          |              |     |          |                    |         |              |                        |    |  |  |
| CHR. KRISHNA  |                  | 18.08.99   |             |   |          |                   |                  |       |             |                    |          |              |     |          |                    |         |              |                        |    |  |  |
| APPR. J.G.KULKARNI  |                  | 18.08.99   |             |   |          |                   |                  |       |             |                    |          |              |     |          |                    |         |              |                        |    |  |  |
| 3. INTERNAL M 0.040 CORNER RADI<br>TO 0.7.  |                  |   |             | <table><tr><th>DEPT. PULV. ENRG.</th><th>GRADE DMT. UNITS</th><th>SCALE</th><th>WEIGHT (KG)</th><th>REF. TO ASSY. DRG.</th><th>ITEM NO.</th><th>NO. OF ITEMS</th></tr><tr><td>446</td><td>S/M/J</td><td>NTS</td><td>1556.00</td><td>0.6138.00577</td><td>4</td><td>67</td></tr></table> |          | DEPT. PULV. ENRG. | GRADE DMT. UNITS | SCALE | WEIGHT (KG) | REF. TO ASSY. DRG. | ITEM NO. | NO. OF ITEMS | 446 | S/M/J    | NTS                | 1556.00 | 0.6138.00577 | 4                      | 67 | DRAWING NO.<br>0-61-388-00519<br>SHEET NO. 01 NO. OF SHEETS 02 |  |
| DEPT. PULV. ENRG.   | GRADE DMT. UNITS | SCALE  | WEIGHT (KG) | REF. TO ASSY. DRG.  | ITEM NO. | NO. OF ITEMS      |                  |       |             |                    |          |              |     |          |                    |         |              |                        |    |  |  |
| 446   | S/M/J            | NTS  | 1556.00     | 0.6138.00577  | 4        | 67                |                  |       |             |                    |          |              |     |          |                    |         |              |                        |    |  |  |
| 4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN<br>SHALL BE TAKEN FROM THE SURFACE ROUGHNESS<br>SHOWN OUT SIDE BACK SLASHES GIVEN AT THE<br>TOP MOST RIGHT CORNER OF THE DRG. |                  | TITLE<br>DEFLECTOR LINER INTERMEDIATE<br>LINER VANE LINER ASSY.(MODIFICATION)  |             |   |          |                   |                  |       |             |                    |          |              |     |          |                    |         |              |                        |    |  |  |